WHAT IS CLAIMED IS:

1. A method of making a wire comprising the steps of:

drilling a plurality of apertures in a parent material;

filling at least one said aperture with a filament; and

repeatedly drawing and thermally-treating said parent material with said filaments embedded therein to form said wire.

- 2. The method of Claim 1, wherein said filaments comprise metallic materials.
- 3. The method of Claim 1, further comprising the step of covering said wire with a biocompatible finish coating.
- 4. The method of Claim 1, further comprising, prior to said drilling step, the step of encapsulating said parent material with a coating.
 - 5. A method of making a wire, comprising the steps of:

drilling a plurality of apertures in a parent material;

filling at least one said aperture a with filament;

repeatedly drawing and thermally-treating said parent material with said filaments embedded therein to form said wire; and

opening said apertures to the outside circumference of said wire.

- 6. The method of Claim 5, wherein said filaments comprise metallic materials.
- 7. The method of Claim 5, further comprising the step of covering said wire with a biocompatible finish coating.
- 8. The method of Claim 5, further comprising, prior to said drilling step, the step of encapsulating said parent material with a coating.
 - 9. A method of making a wire, comprising the steps of:

drilling a plurality of apertures in a parent material;

filling at least one said aperture with a filament;

repeatedly drawing and thermally-treating said parent material with said filaments embedded therein to form said wire; and

removing said filament from said parent material to form a cavity within said wire.

- 10. The method of Claim 9, wherein said filaments comprise metallic materials.
- 11. The method of Claim 9, further comprising the step of covering said wire with a biocompatible finish coating.
- 12. The method of Claim 9, further comprising, prior to said drilling step, the step of encapsulating said parent material with a coating.

13. A method of making a wire, comprising the steps of:

drilling a plurality of apertures in a parent material;

filling said apertures with filaments;

repeatedly drawing and thermally-treating said parent material with said filaments embedded therein to form said wire;

removing said filaments from said parent material to form cavities within said wire; and

finishing said wire to open said cavities to the outside circumference of said wire.

- 14. The method of Claim 13, wherein said filaments comprise metallic materials.
- 15. The method of Claim 13, further comprising the step of covering said wire with a biocompatible finish coating.
- 16. The method of Claim 13, further comprising, prior to said drilling step, the step of encapsulating said parent material with a coating.
 - 17. A method of making a wire, comprising the steps of:

drilling a plurality of apertures in a parent material;

filling said apertures with filaments;

repeatedly drawing and thermally-treating said parent material with said filaments embedded therein to form said wire;

removing said filaments from said parent material to form cavities within said wire; finishing said wire to provide access to each of said cavities from the outside of said wire; and

filling said cavities with a filler material.

- 18. The method of Claim 17 wherein said filaments comprise metallic materials.
- 19. The method of Claim 17, further comprising the step of covering said wire with a biocompatible finish coating of metal oxide, ceramic oxide, particulate carrier, or polymer.
- 20. The method of Claim 17, further comprising, prior to said drilling step, the step of encapsulating said parent material with a coating.
- 21. The method of Claim 17, wherein said filler material comprises a therapeutic substance.
- 22. The method of Claim 21, further comprising the step of covering said wire with a biocompatible finish coating.

23. The method of Claim 17, wherein said filler material comprises metallic material.